

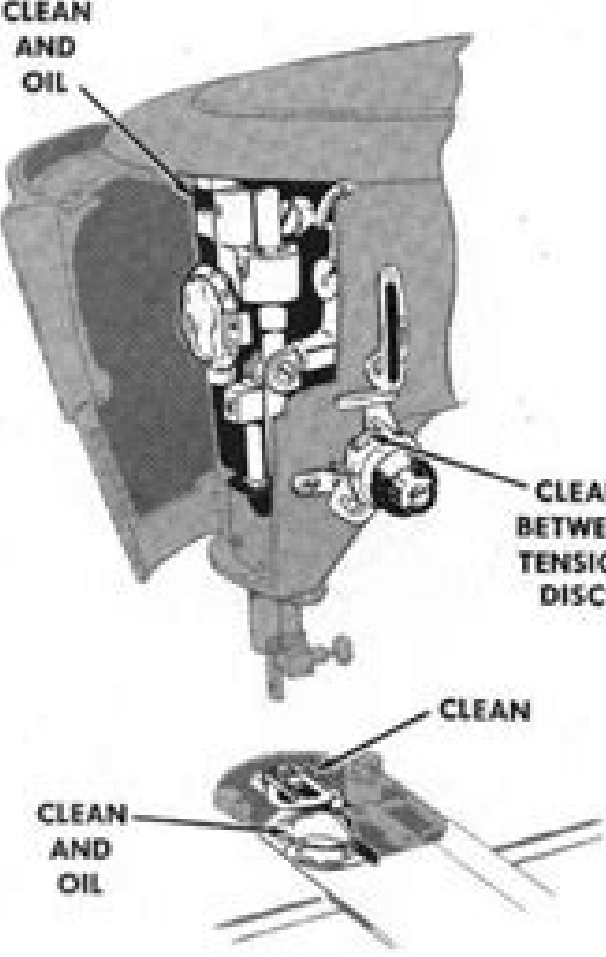
I'm not robot!

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26

TO CLEAN THE MACHINE

CLEAN AND OIL



CLEAN BETWEEN TENSION DISCS

CLEAN AND OIL

CLEAN

Your sewing machine was built to exacting standards of precision and workmanship. Its performance depends on the care and treatment it receives when in use and before storing it away.

When in regular use, the machine should be cleaned periodically to remove the lint and fluff which may have accumulated around the working parts. To clean the bobbin case area, see instructions for removing and replacing bobbin case on **pages 87 and 88**. Oil the machine after each cleaning as instructed on **pages 89, 90 and 91**.

If the machine is to be stored away for an indefinite period of time, a thorough brush-cleaning to remove all traces of lint and fluff, followed by swabbing of all exposed parts with a lint-free brush saturated with SINGER® Oil, is necessary to protect the machine against rust damage. The areas that should be cleaned and covered with a protective coat of oil are shown in the illustration at the left.



1003-3

CONVERSION FACTORS			
Metric to U.S.			
	MULTIPLY	BY	TO OBTAIN
Area:	sq. meter	10.763 91	square foot
	hectare	2.471 05	acre
Force:	newton	3.596 942	ounce force
	newton	0.224 809	pound force
Length:	millimeter	0.039 370	inch
	meter	3.280 840	foot
	kilometer	0.621 371	mile
Mass:	kilogram	2.204 622	pound
Mass/Area:	kilogram/hectare	0.000 466	ton/acre
Mass/Energy:	gr/kW/hr.	0.001 644	lbs/hp/hr.
Mass/Volume:	kg/cubic meter	1.685 555	lb/cubic yd.
Power:	kilowatt	1.341 02	horsepower
Pressure:	kilopascal	0.145 038	lb/sq. inch
	bar	14.50385	lb/sq. inch
Temperature:	degree C	1.8 x C +32	degree F
Torque:	newton meter	8.850 748	lb/inch
	newton meter	0.737 562	lb/foot
Velocity:	kilometer/hr.	0.621 371	miles/hr.
Volume:	cubic centimeter	0.061 024	cubic inch
	cubic meter	35.314 66	cubic foot
	cubic meter	1.307 950	cubic yd.
	milliliter	0.033 814	ounce (US fluid)
	litre	1.056 814	quart (US liquid)
	litre	0.879 877	quart (Imperial)
	litre	0.264 172	gallon (US liquid)
	litre	0.219 969	gallon (Imperial)
Volume/Time:	litre/min.	0.264 172	gallon/min. (US liquid)
	litre/min.	0.219 969	gallon/min. (Imperial)

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Issued 6-97

Printed in U.S.A.



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